Tanaka

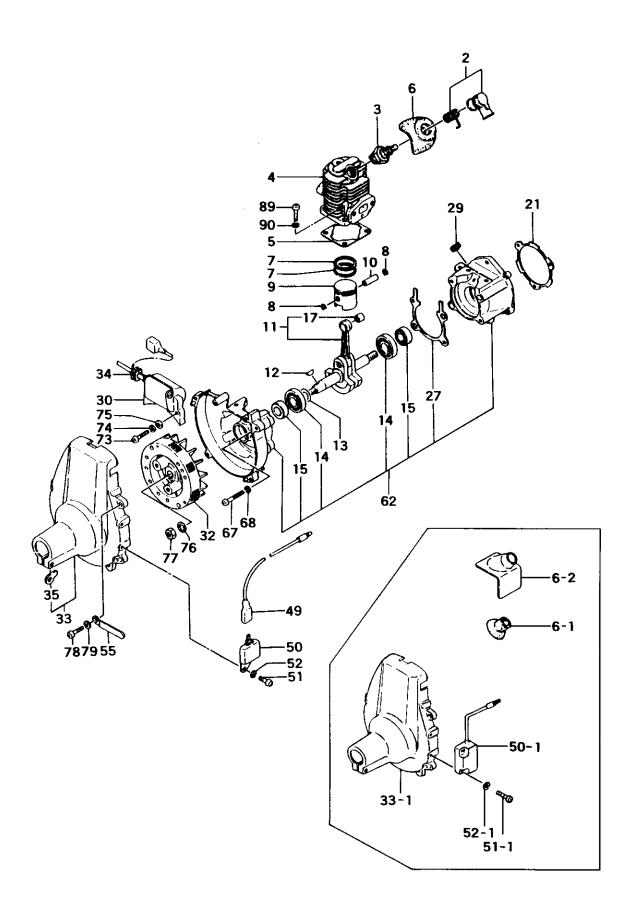
Parts Catalog

Trimmer/Brushcutter

Model: TBC-215

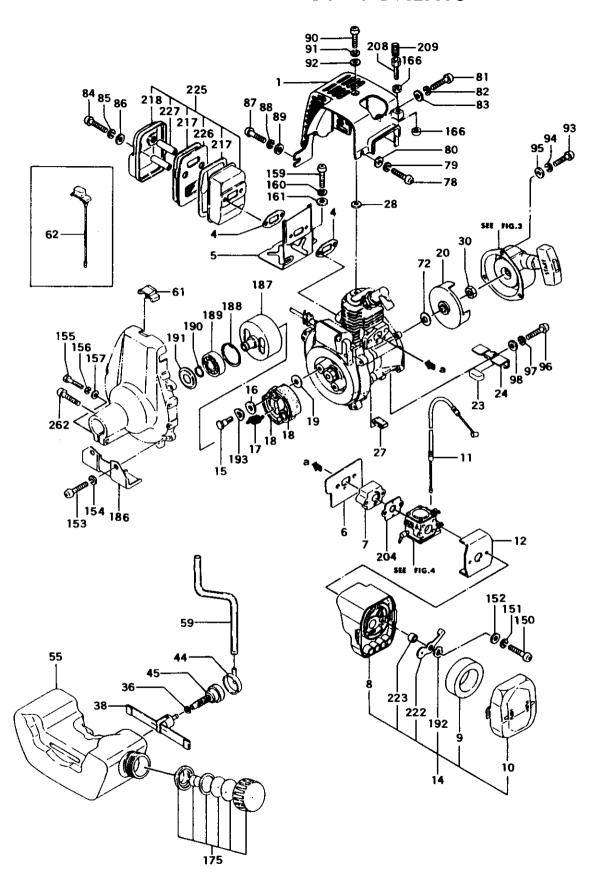
Units Prior To Serial No. F014100

FIG. 1 ENGINE



	MER		ays ays
PER	NER PARNER	PARTNAME	SET SERIM WER REMARKS
1-002 1-002 1-003 1-004 1-004	157-04000-900 157-04200-900 018-00502-200 002-06091-801	SPARK PLUG CAP ASS'Y SPARK PLUG BM6A CYLINDER COMP. CYLINDER COMP.	1 R -E173579 E173580- 1 N I -C021652 1 R -D082525
1-004 1-004 1-005 1-005 1-006,1 1-006,2	002-06092-803 017-06091-200 017-06091-201 255-0062A-200	CYLINDER COMP. CYLINDER GASKET CYLINDER GASKET SPARK PLUG RUBBER COVER	1 R -D082525 D082526- 1 I -E165450 E165451- 1 R -C213509 1 R -E165450
1-006 1-007 1-008 1-009 1-009	255-0630G-210 041-00000-200 039-06100-200 031-06091-200 031-06091-201 031-06097-200	PISTON RING CIR CLIP PISTON COMP. PISTON COMP.	1 E165451- 2 2 1 R -B241787 -C097928 1 N -D082525
1-009 1-009 1-010 1-010 1-011 1-012		PISTON PISTON PIN PISTON PIN PISTON PIN CRANK SHAFT COMP.	1 I -D082525 1 D082526- -C097928 C097929-
1-013 1-013 1-013 1-013 1-014 1-015	330-00200-240	GEAR SHAFT SHIM 0.15 GEAR SHAFT SHIM 0.20 GEAR SHAFT SHIM 0.30 BALL BEARING #6001, 28MM/OD	V V V V V 2 2 2 2
1-017 1-021 1-027 1-027 1-029 1-030	090-06000-201 090-06000-202 203-06000-200	RECOIL STARTER GASKET CRANK CASE GASKET CRANK CASE GASKET PRIMARY CORD GROWMET	1 N B133614- 1 R -C156400 C156401- 1 N C021635- 1 R -C156400
1-030 1-032 1-032 1-033,1 1-033,1	155-21702-800	MAGNETO ROTOR COMP. MAGNETO ROTOR COMP. FAN CASE FAN CASE	1
1-033 1-034 1-035 1-049 1-050,1	173-01620-800 159-21401-871	GRONMET GEAR CASE WASHER IGNITOR LEAD WIRE COMP., R110M IGNITOR COMP. TTI-1E	1 P D286227- 1 N D286227- 1 N D206801D206800 D206801-
1-051,1 1-051 1-052,1 1-052 1-055 1-062	990-11040-081	SCREW 4X8 S.WASHER 4 S.WASHER 4 CORD CLAMP	2 N
1-062 1-067 1-068 1-073 1-074	990-11050-301 992-10050-012 990-11040-181 992-10040-012	SCREW 5X30 S.WASHER 5 SCREW 4X18 S.WASHER 4	1 4 4 2 2 2 2 2 2 2 2 2 2 3 4 5 5 6 6 7 6 7 6 7 6 7 6 7 6 7 6 7 6 7 6
1-076 1-077 1-078 1-079 1-089 1-090		NUT 7 (L. H. THREAD) SCREW 5X16 S.WASHER 5 SCREW 5X18	1 1 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4

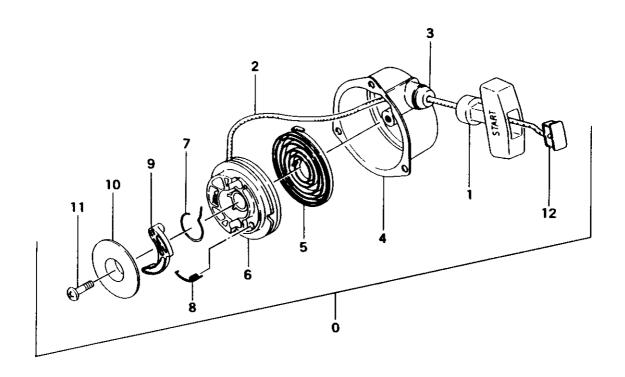
FIG.2 ENGINE COMPONENTS

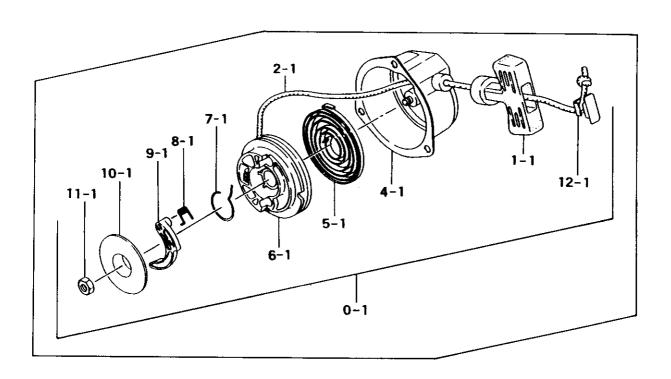


	NER		/// 345
REF	NER PARNER	PARWAME	SERVANIER REMARKS
2-001 2-004 2-005 2-005 2-006 2-007	738-0608C-200 737-06100-210 133-0604A-202 133-0604A-203	MUFFLER PROTECTOR MUFFLER GASKET HEAT SHIELD HEAT SHIELD INLET MANIFOLD GASKET	1
2-007 2-008 2-008 2-009 2-010 2-010	404-06020-202 423-06092-201 423-06092-203 446-0602W-200 424-06092-200 424-06092-201	CLEANER BODY CLEANER BODY CLEANER ELEMENT CLEANER CAP	1 R B200533- -B241927 B241928- 1 R -B201503 B201504-
2-011 2-012 2-014 2-014 2-014 2-014	436-0608A-200 410-06092-900 410-06092-901 410-06092-902	THROTTLE WIRE ASS'Y CLEANER FIXING BASE CLEANER ASS'Y CLEANER ASS'Y CLEANER ASS'Y CLEANER ASS'Y	1
2-014 2-015 2-016 2-016 2-017 2-017	357-00601-200 348-0602R-200 348-0602R-200 342-0605A-200	CLEANER ASS'Y STEP BOLT CLUTCH PLATE A CLUTCH PLATE A CLUTCH SPRING CLUTCH SPRING	1 D192787- 2 H R -B200532 1 R B200533-
2-018 2-019 2-020 2-020 2-023 2-024	359-02103-200 798-06000-200 798-06094-200 655-06100-200	CLUTCH SHOE COMP. CLUTCH WASHER B STARTER PULLEY STARTER PULLEY FUEL TANK CUSHION RUBBER FUEL TANK BRACKET	2 2 1 R -C146312 C146313-
2-027 2-028 2-030 2-036 2-038 2-044	102-01300-200 991-16080-003 680-04019-210 675-0608A-900	NUT 8 (L.H. THREAD)	
2-045 2-055 2-055 2-055 2-055 2-059 2-061	678-00601-201 591-0608A-201 591-0608A-202 591-0608A-203 700-03005-130 130-00610-202	TANK TANK Tank Fuel Pipe 3x5x130	1 R -B146312 -C146312 C146313- 1 N C146313-
2-062 2-072 2-078 2-079 2-080 2-081	170-0604A-800 359-10112-203 990-11040-121 992-10040-012 992-01040-011 990-11050-101	S. WASHER 4 Washer 4	1 D C146313-
2-082 2-083 2-084 2-085 2-086 2-087	992-10050-012 992-01050-011 990-11050-451 992-10050-012 992-00050-011 990-11050-121	WASHER 5 SCREW 5X45 S.WASHER 5 SMALL WASHER 5	1 1 2 2 2 2 1
2-088 2-089 2-090 2-091 2-092 2-093	992-10050-012 992-01050-011 990-11050-141 992-10050-012 992-00050-011 990-11050-121	VASHER 5 SCREV 5X14 S.VASHER 5 SMALL VASHER 5	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
2-094 2-095	990-11050-141 992-10050-012 992-00050-011	SCREW 5X14 S.Washer 5 Small Washer 5	3 N C146313-

ae [¢]	WER PARNER	PARTIAME	SERIANER REMARKS
2-096 2-097 2-098	990-11050-141 992-10050-012 992-01050-011	SCREW 5X14 S.WASHER 5	
2-150 2-150 2-151 2-152 2-153 2-154	990-11050-651 990-11050-751 992-10050-012 992-01050-011 990-11050-101 992-10050-012	SCREW 5X75 S.WASHER 5 WASHER 5 SCREW 5X10	2 N -8200532 8200533-
2-155 2-156 2-157 2-159 2-160 2-161	992-10050-012	SMALL WASHER 5 SCREW 4X10 S.WASHER 4	
2-166 2-175 2-175 2-186 2-186 2-187	595-0062A-901 941-0608A-200 941-06092-200	TANK CAP ASS'Y, ORANGE TANK CAP ASS'Y STAND	2 1 H 1 R -C146312 1 C146313- 1 R -B200532
2-187 2-188 2-189 2-190 2-191 2-192	993-51032-002 999-61620-101		B200533- 1
2-192 2-193 2-193 2-204 2-208 2-209	992-04080-031 992-05080-030 402-06020-200	WAVE WASHER 8 WAVE WASHER 8 BENT WASHER 8 CARBURETOR GASKET THROTTLE WIRE ADJUSTER TOP SPRING	1 N B222233- -C146312 2 P C146313- 1 N E250776-
2-217 2-218 2-222 2-222 2-222 2-223	717-0608A-200 528-0602W-200 528-0602W-201 528-0602W-202	CHOKE VALVE	2 1 1 1 R -C054344 -D048890 D048891-
2-225 2-225 2-226 2-226 2-227 2-262	706-0608A-910 722-0608A-200 722-0608A-800	MUFFLER ASS'Y MUFFLER ASS'Y MUFFLER PARTITION PLATE MUFFLER PARTITION PLATE COMP. MUFFLER COLLAR SCREW 5X14	1 R -C146312 C146313- -C146312 1 C146313-

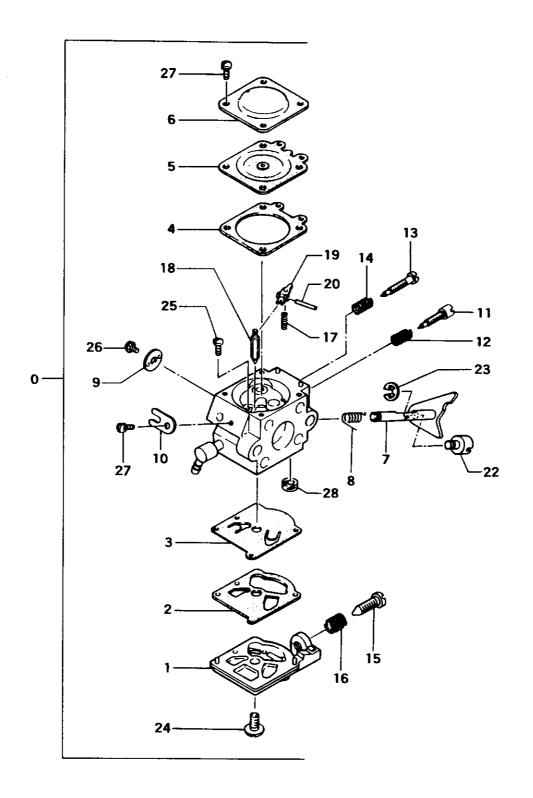
FIG.3 RECOIL STARTER





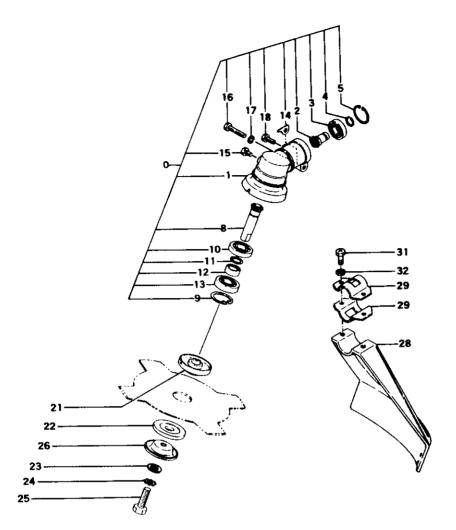
18		
REF NER PARTIER	PARMAME	SE RIPHER REMARKS
3-000,1 756-0601R-900 3-000,1 756-0604A-900 3-000,1 756-0604A-901 3-000,1 762-0604A-901 3-000 756-06092-900	RECOIL STARTER ASS'Y RECOIL STARTER ASS7Y RECOIL STARTER ASS'Y RECOIL STARTER BODY ASS'Y RECOIL STARTER ASS'Y RECOIL STARTER BODY ASS'Y	1 H H H H H H H H H H H H H H H H H H H
3-001.1 785-06000-200 3-001 785-06097-200 3-002.1 783-06000-200	STARTER HANDLE ROPE ROPE 3.5X890L	1
3-004 3-005,1 779-06000-200 3-005 779-06092-200	RECOIL SPRING RECOIL SPRING	1 N -C146312 C146313- -C146312 N C146313- 1 N C146313- -C146312
3-007,1 836-06000-200 3-007 836-06092-200 3-008,1 832-01500-200 3-008,1 832-06000-200	FRICTION SPRING RETURN SPRING	1 N C146313- -C146312 C146313- 1 N -C146312 1 N C146313-
3-010,1 837-06000-20	STARTER PAWL FRICTION PLATE FRICTION PLATE NUT 5	1
3-012.1 835-05004-206	STARTER HANDLE METAL HANDLE CAP STARTER HANDLE CAP	1 H I -C146312 C146313-

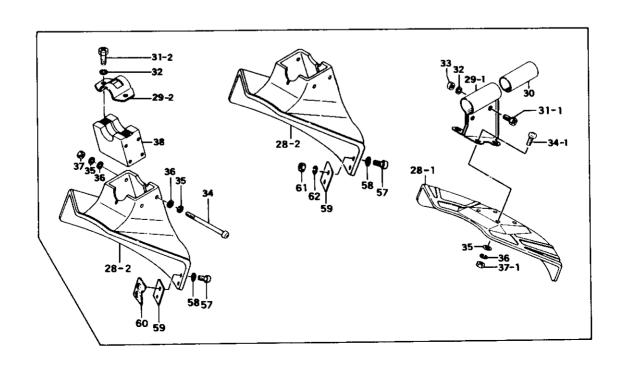
FIG.4 CARBURETOR



	- AF /		
REF	NER PARNER	CARBURETOR ASS'Y, VA-134A	SERIA HER REMARKS
4-000 4-000 4-001 4-002 4-002 4-002	455-25013-900	CARBURETOR ASS'Y, WA-134A PUMP BODY PUMP GASKET PUMP GASKET	1 1 -B200532 1 B200533- 1 H 1 M 1 N
4-003 4-004 4-005 4-005 4-006 4-006	475-25001-200 474-25001-200 474-25001-800 476-25006-200	PUMP DIAPHRAGM DIAPHRAGM GASKET METERING DIAPHRAGM METERING DIAPHRAGM COMP. DIAPHRAGM COVER DIAPHRAGM COVER	
4-007 4-008 4-008 4-009 4-010 4-011	486-25006-200 486-25009-200 488-25006-200 557-25006-200	THROTTLE SHAFT COMP. THROTTLE SPRING THROTTLE SPRING THROTTLE VALVE THROTTLE SHAFT CLIP HIGH ADJUST SCREW	
4-012 4-013 4-014 4-015 4-016 4-017	461-25006-200 623-25001-200 462-25006-200	HIGH ADJUST SPRING LOW ADJUST SCREW HIGH/LOW ADJUST SPRING IDLE ADJUST SCREW IDLE ADJUST SPRING VALVE SPRING	
4-018 4-019 4-020 4-022 4-022 4-023	603-25001-200 473-25001-200 605-25001-200 539-25006-200 539-25008-200 489-25006-200	NEEDLE VALVE VALVE HINGE HINGE PIN SVIVEL SVIVEL	
4-023 4-024 4-025 4-026 4-027 4-027	489-25008-200 514-25001-200 546-25001-200	STOP RING SET SCREW HINGE PIN SET SCREW SHUTTER SCREW SET SCREW	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
4-027 4-028 4-028	548-25012-200 578-25006-200 578-25007-200	SET SCREW INLET SCREEN	5 N 5 N 1 N N
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FIG.5 GEAR CASE

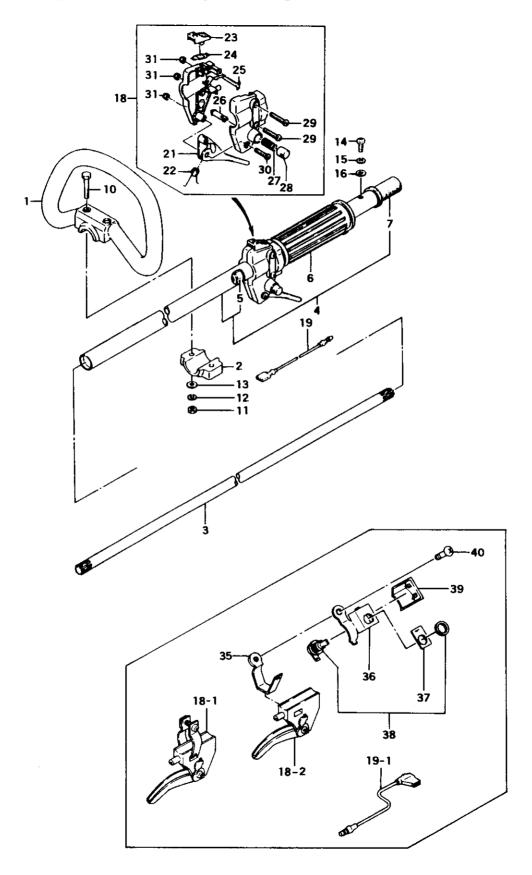




NER		ans ans
REF NER PARTE	OLGEAR CASE ASSIV	SERIA NER REMARKS
5-000 300-33900-91 5-000 300-33904-90 5-001 300-33900-22	O GEAR CASE ASS'Y O GEAR CASE ASS'Y O GEAR CASE A O GEAR CASE A	1 R -B222232 1 B222233- 1 R -B133613 1 R -B222232 1 I -B242787 1 M
5-004 993-52009-00	O PINION 1 BALL BEARING 609ZZ, 24MM/OD 2 STOP RING S-9 EX 2 STOP RING C-24 IN	1 B242788- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
5-009 993-51028-00 5-010 999-61600-10 5-011 993-57012-00 5-012 342-33900-20	2 STOP RING C-28 IN 2 STOP RING C-28 IN 0 BALL BEARING #6001, 28MM/OD 2 STOP RING 12 0 COLLAR 3 BALL BEARING 6001D, 28MM/OD	2 -B242787 1 B242788- 1 1 1 1 1
5-015 990-23060-10 5-015 990-23060-08 5-016 990-23050-25 5-017 992-10050-01	1 BOLT W/PLUS 6X8 1 BOLT W/PLUS 5X25	1 N -B222232 B222233-1 1 1 1 1 1 1 1 1 1
5-022 311-33900-20 5-023 992-01080-01 5-024 992-29080-00 312-33700-20	O CUTTER HOLDER O CUTTER HOLDER CAP 1 WASHER 8 O TOOTHED LOCK WASHER 8 L/H O BOLT 8/L.H THREAD O BOLT PROTECTION COVER	
5-028.1 441-33700-21 5-028.1 441-33700-21 5-028.2 441-33671-20 5-028.2 441-33671-20 5-028.2 441-33671-21 5-028.2 441-33671-22	O SAFETY GUARD	1 R -B222232 -C156400 1 M -C213509 1 R -C213509 1 R -D082525 1 -D06800
5-029.1 442-33410-20 5-029.2 442-33905-20 5-029 442-33905-20 5-029 442-33905-20	O SAFETY GUARD COMP., PLASTIC O SAFETY GUARD BRACKET O SAFETY GUARD BRACKET O SAFETY GUARD BRACKET 1 SAFETY GUARD BRACKET O BRACKET SPACER	1 N D206801- 1 C156400 1 N -D206800 2 R -D227561 2 D227562- 1 D C156401-
5-031,1 5-031,2 990-23060-12 5-031 5-032 990-23060-18 992-10060-01 5-033 5-034,1 990-11050-12	1 BOLT 6X15 W/PLUS 1 BOLT 6X18 W/PLUS 2 S.WASHER 6 1 NUT 6	2 N -C156400 2 N -D206800 2 N D206801- 2 D C156401- 4 D -B222232
5-034 990-11050-75 5-035 992-01050-01	1 SCREW 5X75 1 SCREW 5X75 1 WASHER 5 2 S.WASHER 5	4 N -C156400 2 N C156401- 2 D D206801- 4 D D206801- 4 D D206801- 4 D C156400
5-038 445-33905-20 5-038 445-33905-20		2 D C156401- 2 D D206801- 1 M C156401- 1 R -C185791 1 C185792-
5-057 990-11040-16	O SAFETY GUARD HOLDER 1 SCREW 4X16 1 SCREW 4X16	1 D D206801- 2 N C156401- 2 R -C213509

REF NER PARTIER	PARMANE	SERIANDER REMARKS
5-057 990-11040-121 5-057 990-11040-121	SCREW 4X12	2 C213510- 2 D D206801-
5-058 992-01040-011 5-058 992-01040-011	WASHER 4	2 D D206801-
5-059 800-33005-200 5-059 800-33005-201	CORD CUTTER BLADE CORD CUTTER BLADE CORD CUTTER BLADE CORD CUTTER BLADE	1 N C156401- 11 I -C213509 11 C213510- 11 D D206801-
5-060 799-33005-200 5-060 799-33005-200	BLADE GUIDE	1 N C213510- 1 D D206801- 2 N C156401-
5-061 991-01040-011 5-061 991-01040-011 5-062 992-10040-012 5-062 992-10040-012	HEX. NUT 4 S.WASHER 4	2 N C156401- 2 D C213510- 2 N C156401- 2 D C213510-

FIG.6 DRIVE SHAFT & HANDLE



	<u> </u>		
26.6	NER PARNER	PARNAME	SERIANDER REMARKS
6-001 6-001 6-002 6-003 6-004 6-005	500-33900-200 500-33900-210 506-33900-200 343-33900-201	HANDLE HANDLE HANDLE BRACKET A DRIVE SHAFT DRIVE SHAFT PIPE COMP.	1 R -B133613 B133614-
G-006 6-007 6-007 6-010 6-011 6-012		PIPE BUSH COMP. PIPE BUSH COMP. BOLT 6X45 NUT 6	1 1 R -C213509 C213510-
	870-0608A-901	SCREW 6X10	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
6-018,2 6-018 6-018 6-019,1	870-0062M-900 870-33905-900 870-33905-901 178-06092-800	THROTTLE LEVER ASS'Y THROTTLE LEVER ASS'Y THROTTLE LEVER ASS'Y THROTTLE LEVER ASS'Y STOP CORD COMP. STOP CORD COMP.	1 N -D206800 1 N -E250775 1 P E250776- 1 N -C146313- -D206800
6-019 6-021 6-022 6-023 6-023 6-023	880-33564-200	RETURN SPRING STOP SWITCH STOP SWITCH	1 N D206801- 1 N D206801- 1 N D206801- 1 N D206801- 1 N D206801- -E250775 1 N E250776-
6-024 6-025 6-026 6-027 6-028 6-029	176-33564-200 956-33564-200 958-33564-200	STOP SWITCH SPRING EARTH TERMINAL LOCK BUTTON A LOCK BUTTON SPRING LOCK BUTTON B SCREW 5X30	1 N D206801- 1 N D206801- 1 N D206801- 1 N D206801- 1 N D206801- 1 N D206801- 2 N D206801-
6-029 6-029 6-030 6-031 6-035 6-035	990-11050-301 994-31050-301 994-31050-251 991-86050-000 883-33905-800 883-33905-800	SCREW 5X30 SCREW 5X25 SELF-LOCK NUT 5 BAND	2 P E250775 E250776- 1 N D206801- 3 N D206801- 1 N C146313- 1 D D206801-
6-036 6-036 6-037 6-037 6-038 6-038	640-33905-200 183-01300-200 183-01300-200 162-01300-900	STOP BUTTON BRACKET STOP BUTTON BRACKET SWITCH NAME PLATE SWITCH NAME PLATE STOP SWITCH ASS'Y STOP SWITCH ASS'Y	1 N C146313- 1 D D206801- 1 N C146313- 1 D D206801- 1 N C146313- 1 D D206801-
6-039 6-039 6-039 6-039 6-040 6-040	168-33905-200 168-33905-201		1 N C146313- -C156400 1 C156401- 1 D D206801- 1 N C146313- 1 D D206801-
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FIG.7 TOOLS & NYLON HEAD

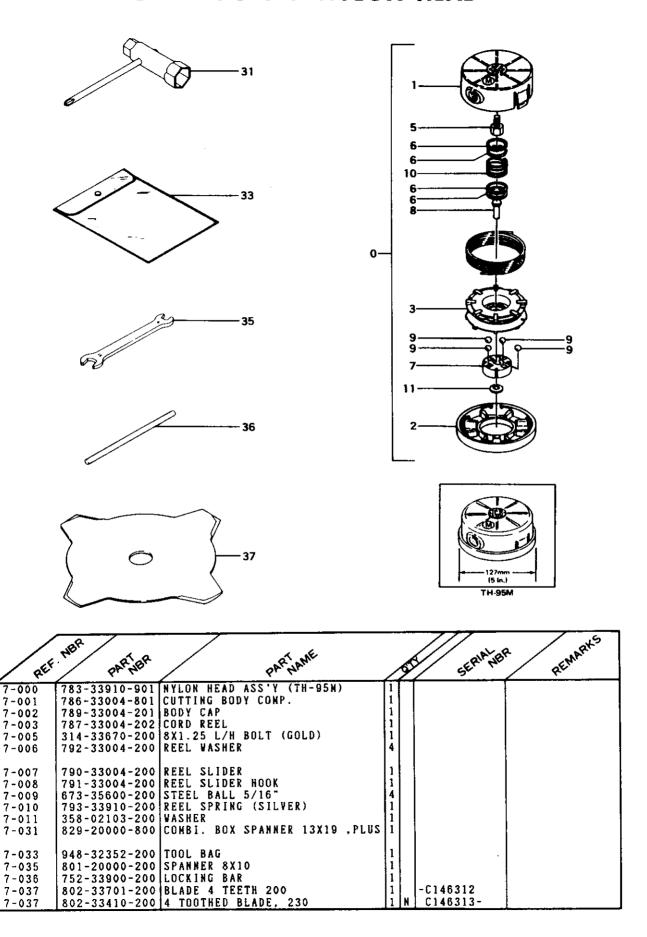
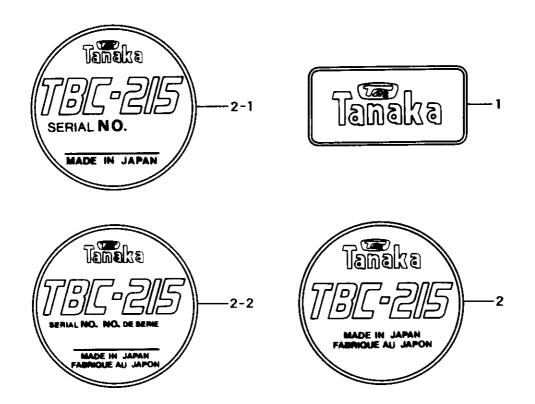


FIG.8 MARKS







CAUTION

TO AVOID POSSIBLE INJURY, GUARD MUST BE IN PLACE DURING OPERATION.
FOR SAFE USE, FOLLOW INSTRUCTIONS IN OWNER'S MANUAL
EYE PROTECTION SHOULD BE WORN BY USER OF THIS UNIT

-3

REF. NER PARTIER PARTIANE	SERIANDER REMARKS
8-001 929-0608A-200 SYMBOL MARK 8-002,1 906-06092-200 NAME PLATE 8-002,2 906-06092-210 NAME PLATE (ENGLISH & 906-06092-220 NAME PLATE 8-003,1 929-33800-201 SYMBOL MARK 8-003 929-33576-200 SYMBOL MARK	FRENCH) 1